



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

March 13 order 2287
RBW109-3101-58-2-5

Job Sheet 169923



Part No: RBW109-3101-58-2-5

Job Qty: 4 ea

Part Name: Shaft



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/3/18

Job Tracking No:

Due Date: 1/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW109-3101-58-2 Rev 3 TEO17-641 IPP Rev A 17.12.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		1/11/18	0.00	0.00	Start Up Machining-4		J.C.-L.
100	Lathe Conv	4 pcs		1/12/18	0.00	0.40	Lathe Conv-1		J.C.-L.
110	QC	4 pcs		1/12/18	0.00	0.00	QC2 Machining-5		J.C.-L. 18-01-17
120	QC	4 pcs		1/12/18	0.00	0.00	QC8 Machining-5		18-1-18
130	Packaging	4 pcs		1/12/18	0.00	0.00	Packaging3-2 GA		AT 18/01/18
140	QC21-SA	4 Ea		1/12/18	0.00	0.00	QC21		Chm

Part Op
Descriptions: 100 - -Cut to length as per DWG.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	8908K62	2	99	0	0

5016487

Part Specifications

Specifications could not be found.

Plex 1/3/18 1:19 PM Dart.lajeunesse.marie

DART
AEROSPACE
S032873

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Shaft

PART NO: RBW109-3101-58-2-5

Original Serial #: S032873

Revision:

Operation: Start up Operation 01/17/18

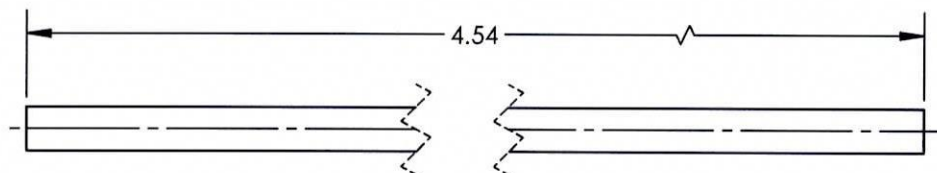
Change No:

Job No: 169923

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0246	-5 CH'D DIM WAS(Ø.059) IS (Ø.060/.058).	12/2/2016	SM	JAG

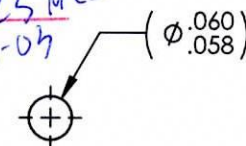
TEO ATTACHED



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SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 169923 MCL

18-01-03



(-5)

SHAFT

DART AEROSPACE	
TITLE HAMMER, ALUMINUM, BLADE CORROSION AND VOIDS DETECTION	
DWG NO. RBW109-3101-58-2-5	REV 3
MAT'L S.S.	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± .5°
SPEC	.X ± .1 SURFACES = 125/
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW109/AW119
SCALE 4:1	DATE 3/12/2015 SHEET 4 OF 5